# Product data sheet Triflex Pox Finish 170

#### Use

Finish for Triflex internal and underground car park systems and internal floors not exposed to UV.

# **Properties**

- Cold liquid applied
- Chemical resistant
- Mechanically resistant
- Solvent and isocyanate free
- Low odour
- Easy to use
- Tough and resilient

#### Components

Component	Product
Resin	Triflex Pox Finish 170 Resin
Hardener	Triflex Pox Finish 170 Hardener

#### Packaging

Component	Pack size	
Resin	Drum: 25.00Kg	
Hardener	Drum: 5.00Kg	

# Colour(s)

• Refer to Triflex Pox Finish 170 Colour card - other colours available on request

Application conditions	
Condition	Value
Ambient and substrate temperature	+10°C to +30°C
Relative atmospheric humidity	Up to 70%
Dew point	3°C above dew point

These conditions must be maintained for at least 24 hours after application. Deviation from these conditions may mean that a that a seperating film of moisture forms on the surface.

#### Substrate assessment / pretreatment / preparation

Ensure that the substrate is clean, dry and free from dust, laitance, grease, oil and any other contaminants and assess / pre-treat / prepare substrate in accordance with Bespoke Triflex Specification proposal.

#### **Resin mixing**

- 1. Thoroughly mix the base resin;
- Add the hardener to the resin and thoroughly mix using a slow speed mixer for a minimum 3 minutes;
- Transfer to another drum / bucket and mix again for a further minimum 2 minutes using a slow speed mixer.

Note: The temperature of the resin and hardeners should be between +15°C and +25°C during mixing.

Avoid stirring in air and creating bubbles.



# Mixing

The mixing ratio corresponds to the pack size: 100 parts by weight resin : 20 parts by weight hardener

Where less than a full pack is required, after mixing the resin and hardener separately the materials must be accurately weighed in order to ensure that the mixing ratio remains exactly as per the full pack.

# **Application method**

Roller or squeegee followed by roller.

# Pot life (at 20°C)

Approximately 30 minutes.

Note: Times will be slightly increased at lower temperatures and slightly reduced at higher temperatures.

# Consumption

Refer to Bespoke Triflex Specification proposal.

Note: Consumption based on smooth, even, non-absorbent substrate.

Curing time (at 20°C)		
Condition	Time	
Can be walked on	Approximately 14 hours to 18 hours	
Can over-coated after	Approximately 14 to 18 hours	
Can over-coated up to	Approximately 48 hours	
Mechanically resistant	Approximately 2 to 3 days	
Chemically resistant	Approximately 7 days	

Times will be increased at lower temperatures and reduced at higher temperatures.

**Note:** After application the product must be protected from direct contact with water or moisture for at least 7 days at 20°C.

#### Interruptions during works

If the surface is to be recoated between approximately 14 and 48 hours, ensure that the surface is clean and dry. After 48 hours the surface must be carefully abraded prior to overcoating. If the surface is aggregate filled ensure that the surface is clean, dry and free from dust, grease, oil and any other contaminants prior to overlay. Do not under any circumstances apply Triflex Cleaner.

# **Resistance to chemicals**

The finish has good resistance to fuels and lubricants commonly used in the car park sector. Epoxy resins are generally not colour stable when exposed to UV and weather influences, i.e. shading and light texturing may occur on the surface. This is unavoidable when using this system and does not compromise its properties.

# **Tool cleaning**

Clean tools with Triflex Cleaner.

#### Storage / shelf life

Store unopened in a cool, dry, well ventilated place between  $+10^{\circ}$ C and  $+20^{\circ}$ C, out of direct sunlight and in the original container.

Shelf life if stored correctly: minimum 12 months.

#### Health and safety

Refer to Safety Data Sheets.

# **Disposal information**

Refer to Safety Data Sheets for recommended EWC waste codes.

#### Notes

The advice we provide on the application of our products is based on extensive development work and many years of experience, and is given to the best of our knowledge. The wide variety of requirements for a building under the most diverse conditions mean that it is necessary for the contractor to test the product for suitability in each case. Triflex reserve the right to make alterations in keeping with technical developments or improvements.

Non-Triflex products must not be used with Triflex systems.

Only the most recent version of this data sheet is valid.

# Colour card **Triflex Pox Finish 170**

Notes: There may be slight variations in shade between actual colours and those shown below. RAL colours are approximate.



